Weld-on taps and connections are dependable and economical with JCM Weld On Fittings

Outlets, partial sleeves and complete sleeves are readily available for steel pipe 3” and larger with size on size and reducing outlets. Outlets and partial sleeves are also available for tank and bulkhead use. Various configurations of this design are available. JCM Weld On Sleeves are available in 304 or 316 stainless steel.

MATERIAL SPECIFICATIONS

Body: ASTM 283, ASTM 285 Grade C, A516 Grade 70, ASTM A-36 Steel or equal. Optional 304 or 316 Stainless Steel.

Finish: Heavy coat of corrosion resistant metal primer. Optional Fusion Epoxy Coating available.

Standard Flange: ASME/ANSI B16.5 Class 150, 300, ASTM A105

Flanges Available Upon Request
- ASME/ANSI B16.1 Class 125, 250
- ASME/ANSI B16.47 Series A & B, Class 150, 300
- Weld Neck, Blind, Slip-on, Reducing, Threaded, Socket Weld, Lap Joint, Angle Face, Van Stone
- Concentric and Eccentric Flanges

Other Flanges available upon request.

HOW TO SPECIFY - JCM Weld On Outlets

1. Determine pipe O.D. and outlet size. Each sleeve is fabricated to the exact O.D. of the pipe.
2. Determine sleeve type required.
   - For Standard Type 1 476 Weld On Outlet for steel pipe with 6.63 O.D. with 6” outlet, order: 476-0663 x 6 Type1.
   - Other configurations and designs available.

Typical Application: Branching
- Permanent Monitoring Devices
- Flow meters
- Line Branches

For application parameters, contact JCM Technical and Engineered Sales
800-527-8482 or 903-832-2581

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